INSTALLATION OF INTERNAL THERMOSTAT
MT1, MT2, 2E569, 3UG72 2YU33 and 2YU95
1. Remove 5/16" (7.9mm) knockout from back of heater and route capillary tube through hole (Figure 1).
2. Install thermostat bulb clip in slot provided in the back panel of the heater. Secure capillary bulb in clip.
3. Press on left side of logo label on front of heater to locate shaft and screw holes. Punch holes through label.
4. Install thermostat as shown in Figure 2, coiling any excess capillary tubing inside the heater.

![Figure 1. Installation of Internal Thermostat Capillary](image1)

**WARNING**

TO PREVENT POSSIBLE ELECTRICAL SHORT CIRCUIT OR FIRE, KEEP CAPILLARY TUBING AWAY FROM INTERNAL ELECTRICAL COMPONENTS.

5. Refer to wiring diagram, Figure 6, for wiring procedure on 3KW and 5KW (208V, 240V and 277V only). Refer to wiring diagram, Figure 7, for wiring procedure on all other heaters.
6. Remove backing from label (supplied) and install over thermostat shaft. Install knob by pushing onto the thermostat shaft.

![Figure 2. Installation of Internal Thermostat](image2)

INSTALLATION OF FAN SWITCH
FS, 3UG03 and 2YU82
1. Remove 1/2" (12.7mm) knockout (located between ON and AUTO) from back of heater (Figure 3).
2. Install manual fan switch as shown in Figure 3. (Note orientation of slot in switch nozzle. Locate slot in the switch nozzle towards the "AUTO" position.) Be sure to use lockwasher to prevent rotation of switch.

![Figure 3. Installation of Fan Switch](image3)

3. Install leads to terminal block. Refer to wiring diagram, Figure 6, for wiring procedure on 3KW and 5KW units (208V, 240V, and 277V only). Refer to wiring diagram, Figure 7, for wiring procedure on all other heaters.

INSTALLATION OF REMOTE FAN SWITCH
RFS1
The Remote Fan Switch is mounted external and remote from the unit heater. The voltage of the remote fan switch circuit is the same as the supply voltage to the heater.
1. Use 14 gauge copper, NEC Class 1, 600V rated insulated wire. Wiring must meet all local and NEC requirements.
2. Install the remote fan switch in a standard wall box in any convenient location that is protected from traffic or other accidental damage.
3. Connect the 14 gauge copper field wire to the switch lead wires with suitable connectors.
4. A 1/2-inch (12.7mm) knockout is provided in the back of the heater adjacent to the control terminal board. Use a crimp-on terminal suitable for No. 8 screw on the control terminal board. Connect one field wire terminated lead to terminal F1 and the other terminated lead to terminal F2. Refer to Figure 6 for connecting to heaters without built-in contactors. Refer to Figure 7 for connecting to heaters equipped with built-in contactors.

5. Install relay as indicated below.

INSTALLATION OF REMOTE PILOT DUTY FAN SWITCH RFS2 (Including Wall Switch and Relay)
The Remote Fan Switch is mounted external and remote from the unit heater.
1. Use 18 gauge (min.), NEC Class 1, 600V wiring that meets all local and NEC requirements.
2. Install the remote fan switch in a standard wall box in any convenient location that is protected from traffic or other accidental damage.
3. Connect the field wire to the switch lead wires with suitable connectors.
4. A 1/2-inch (12.7mm) knockout is provided in the back of the heater adjacent to the control terminal board. Use a crimp-on terminal suitable for No. 8 screw on the control terminal board. Connect one field wire terminated lead to terminal "R" and the other terminated field wire lead to terminal "G". Refer to Figure 7.
5. Install relay as indicated below.

INSTALLATION OF FAN RELAY (For RFS2)
1. Mount relay in control compartment with two No. 8 mounting screws as shown in Figure 4.
2. Connect the lead wires from the relay to the control terminal board as shown in Figure 7. Each lead wire is marked for proper terminal location; connect the lead wires as indicated.

![Figure 4. Installation of Fan Relay](image4)
INSTALLATION OF HEAT RECOVERY THERMOSTAT
HRTA, 3UG63 and 2YU90

NOTE: This accessory cannot be installed on heaters equipped with built-in single-pole or two-stage thermostats.
(For heaters with 24 Volt Control Circuit refer to Fig. 7 and proceed to step 1. For heaters with Line Voltage Control refer to Fig. 6 and proceed to step 3.)

1. Mount relay in baffle compartment with two No. 8 mounting screws as shown in Figure 4.
2. Connect the lead wires from the relay to the control terminal board as shown in Figure 7. Each lead wire is marked for proper terminal location; connect lead wires as indicated.
3. Remove 5/16” (7.9mm) knockout from back of heater and route capillary tube through hole (See Figure 1).
4. Install thermostat bulb clip in slot provided in the back panel of the heater. Secure capillary bulb in clip.
5. Press on left side of logo label on the front of heater to locate shaft and screw holes. Punch holes through label.
6. Install heat recovery thermostat as shown in Figure 2, coiling any excess capillary tubing inside the heater.
7. Use the wire tie to hold the thermostat leads to other wiring at approximately the midpoint of the leads between control terminal board and thermostat.

**WARNING**

TO PREVENT A POSSIBLE ELECTRICAL SHORT CIRCUIT OR FIRE, KEEP CAPILLARY TUBING AWAY FROM INTERNAL ELECTRICAL COMPONENTS.

8. Refer to wiring diagram, Figure 6 or Figure 7 for wiring procedure.
9. Install knob by pushing onto the thermostat shaft.
10. Set thermostat for desired turn-on temperature. Full counter-clockwise rotation of the knob is approximately 70°F (21°C). Full clockwise rotation of the knob is approximately 120°F (49°C).

INSTALLATION OF 25 AMP AND 60 AMP POWER DISCONNECT SWITCH
DS25, DS60, 3UG68, 3UG69, 2YU93 and 2YU94

1. Use copper conductor supply wire only when using these switches.
2. Remove the 5/8” (16mm) knockout and the two knockout slots from back of heater, below OFF-ON markings.
3. Install power disconnect switch with two mounting screws as shown in Figure 5.
4. Install the knob with the pointer position at the “OFF” position marking when the switch is rotated to the full counterclockwise position.
5. Before connecting the wires of the switch, check the pointer index. Check to be sure the pointer end of the knob points to “OFF” when the switch is rotated full counterclockwise. It may be necessary to rotate the switch 180° to index the pointer knob.
6. Refer to wiring diagram, Figure 8, for wiring procedure.

( NOTE: For single-phase, remove and discard leads “L2” and “S2”)

Figure 5. Installation of Power Disconnect Switch

Figure 6. Control Terminal Board (for Heaters without Contactors)

Figure 7. Control Terminal Board for RFS1 and RFS2 (for Heaters with Contactors)

Figure 8. Power Disconnect Switch Wiring Diagram for DS25, DS60, 3UG68, 3UG69 2YU93 and 2YU94

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